

Garant
APMT 180504 SR, HB7520, Type: ST1400


Order data

Order number	215231 ST1400
GTIN	4045197673480
Item class	21A

Description

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 5$ mm, $a_{p\max} = 9$ mm.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.25 mm

Technical description

Type	ST1400
Feed f_z per tooth	0.25 mm
Corner radius	0.4 mm
ISO code indexable insert	APMT 180504 SR
Grade	HB7520
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 1100 N/mm ²	suitable	170 m/min	P
Steel < 1400 N/mm ²	suitable	150 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		