

Garant
APMT 133516 ER, HB7630, Type: INOX


Order data

Order number	215363 INOX
GTIN	4045197673619
Item class	21A

Description

Note:

Standard application values for $a_e = 0.25 \times D$ / $a_p = 4$ mm, $a_{p_{max}} = 6$ mm.

Corner radius: 1.6 mm

Feed f_z per tooth: 0.18 mm

Technical description

Type	INOX
Feed f_z per tooth	0.18 mm
Corner radius	1.6 mm
ISO code indexable insert	APMT 133516 ER
Grade	HB7630
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		