

Garant**Indexable insert for milling APMT 180531 SR, for Softcut® mills, HB7520****Order data**

Order number	215241 ST1400
GTIN	4045197673503
Item class	21A

Description**Note:**

Standard application values for $a_e = 0.3 \times D$ / $a_p = 5$ mm, $a_{p\max} = 9$ mm.

Technical description

Type	ST1400
Feed f_z per tooth	0.25 mm
Corner radius	2 mm
Series	Softcut®
ISO code indexable insert	APMT 180531 SR
Type	HB7520
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 1100 N/mm ²	suitable	170 m/min	P
Steel < 1400 N/mm ²	suitable	150 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		