

**Garant**
**APMT 133524 ER, HB7630, Type: INOX**

**Order data**

Order number	215364 INOX
GTIN	4045197673626
Item class	21A

**Description**
**Note:**

Standard application values for  $a_e = 0.25 \times D$  /  $a_p = 4$  mm,  $a_{p_{max}} = 6$  mm.

Corner radius: 2.4 mm

Feed  $f_z$  per tooth: 0.18 mm

**Technical description**

Type	INOX
Feed $f_z$ per tooth	0.18 mm
Corner radius	2.4 mm
ISO code indexable insert	APMT 133524 ER
Grade	HB7630
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	170 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		