# Garant

Centring vice basic device Xtric, Type: 125XSA



## Order data

Order number	363000 125XSA
GTIN	4067263098799
Item class	310

## Description

#### Version:

- · Very good accessibility and perfectly symmetrical.
- · Fully hardened and precision milled on the underside.
- Clamps raw materials and finished parts with the least possible backstroke of the jaws / component.
- · Central alignment delivers perfectly centred clamping.
- The clamping range can be changed by reversing the jaws.

#### **Application:**

Perfect for 5-face machining. Centred clamping.

#### Suitable for:

Top jaws No. 363010 – 363045.

#### Supplied with:

Base body, spindle, spindle nuts and four clamping studs suitable for automation extension base No. 360164 XP80Z.

#### **Optional extras:**

Torque wrench No. 656050, socket No. 642229 13, assembly station No. 358595 80.

#### Note:

Suitable for the GARANT TurnTable automation system in combination with / for automation extension base No. 360164 XP80Z. Suitable top jaws No. 363010 – 363045 are not included in the scope of supply. Clamping situation S2 arises by reversing the jaws.

## **Technical description**

# Data sheet

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Weight	10.6 kg
maximum clamping force	32 kN
Width across flats	13 mm
Width across flats	5 mm
В	125 mm
L	186 mm
maximum torque	132 Nm
Version	Zero-point clamping system
Height H	54 mm
Reference dimension	80 mm
Colour code	Xtric 125
Type of product	Machine vice