Garant

Centring vice basic device Xtric, Type: 125XSPA



Order data

Order number	363000 125XSPA
GTIN	4067263101109
Item class	310

Description

Version:

- · Very good accessibility and perfectly symmetrical.
- · Fully hardened and precision milled on the underside.
- Clamps raw materials and finished parts with the least possible backstroke of the jaws / component.
- · Central alignment delivers perfectly centred clamping.
- The clamping range can be changed by reversing the jaws.

Application:

Perfect for 5-face machining. Centred clamping.

Suitable for:

Top jaws No. 363010 – 363045.

Supplied with:

Base body, spindle, spindle nuts and four clamping studs suitable for automation extension base No. 360164 XP80Z.

Optional extras:

Torque wrench No. 656050, socket No. 642229 13, assembly station No. 358595 80.

Note:

Suitable for the GARANT TurnTable automation system in combination with / for automation extension base No. 360164 XP80Z. Suitable top jaws No. 363010 – 363045 are not included in the scope of supply. Clamping situation S2 arises by reversing the jaws.

Technical description

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L	186 mm
В	125 mm
Colour code	Xtric 125
Weight	10.6 kg
Height H	54 mm
Width across flats	13 mm
Width across flats	5 mm
maximum clamping force	32 kN
maximum torque	132 Nm
Version	Zero-point clamping system
Reference dimension	80 mm
Type of product	Machine vice