

Garant
APMT 180508 SR, HB7510, Type: ST1400


Order data

Order number	215226 ST1400
GTIN	4045197600950
Item class	21A

Description

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 5$ mm, $a_{p\max} = 9$ mm.

Corner radius: 0.8 mm

Feed f_z per tooth: 0.25 mm

Technical description

Feed f_z per tooth	0.25 mm
Type	ST1400
Corner radius	0.8 mm
ISO code indexable insert	APMT 180508 SR
Grade	HB7510
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 1100 N/mm ²	suitable	220 m/min	P
Steel < 1400 N/mm ²	suitable	200 m/min	P
wet maximum	suitable only under restricted conditions		
dry	suitable		