

Garant**HiPer-Drill base body, 1.5×D, Ø DC: 21mm****Order data**

Order number	231600 21
GTIN	4045197602602
Item class	21S

Description**Version:**

- **Very high feed rates and maximum performance due to optimally matched geometries and materials.**
- **Precise positioning of the cutter insert due to Vee insert seating and secure clamping by the centre bore.**
- **High concentricity when assembled. (For holes up to IT9 accuracy)**
- **Shank support for optimum stability in operation.**

Application:

For stationary and rotating use. For holes up to IT9 accuracy.

Note:

The insert screw must be replaced after every fifth change of cutter insert.

Further sizes up to Ø 50.99 mm available on request.

Clamp in a hydraulic chuck (such as No. 302026 size 20) for optimum radial run-out.

For optimum stability, clamp the drill so the overhang is as short as possible.

Technical description

Clamping screw	231999 9IP (2.2 Nm)
Dia. range D _c	21 - 21.99 mm
Reach L ₁	33 mm
Shank Ø D _s	25 mm
Shank length L _s	56 mm
Series	HiPer-Drill

Number of cutting edges Z	2
Overall length L	121 mm
Version	1.5xD
Shank	ISO 9766
Use for drilling	limited drilling with oblique exit
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 9IP	674252 9IP
Torx Plus® screw Drive 9IP	231999 9IP