

Garant
APET 133504 FR, HU7810, Type: ALU


Order data

Order number	215302 ALU
GTIN	4045197601131
Item class	21A

Description

Note:

Standard application values for $a_e = 0.25 \times D$ / $a_p = 4$ mm, $a_{p,max} = 6$ mm.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.2 mm

Technical description

Type	ALU
Feed f_z per tooth	0.2 mm
Corner radius	0.4 mm
ISO code indexable insert	APET 133504 FR
Grade	HU7810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	400 m/min	N
wet maximum	suitable only under restricted conditions		
dry	suitable		