

Garant

GARANT Softcut® 90° shoulder mill MTC, with threaded shank, Ø D / number of teeth Z: 24,7/4mm



Order data

Order number	215570 24,7/4
GTIN	4045197409225
Item class	210

Description

Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision, and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**.

Application:

For face milling to large depths, also slotting. General use in all steels including stainless steels.

Spare part:

Pack of insert screws No. 219826 (8IP; 2.2 Nm).

Note:

The insert pocket must be modified when using indexable inserts with a radius greater than 2 mm.

GARANT torque screwdriver TQ No. **211750 size 2.2**, use bit No. **674252 size 8IP**.

Technical description

Mounting thread M	M12
Cutting edge Ø D _c	24.7 mm
Ø D ₂	20.7 mm
Overall length L _{tot}	35 mm
Pack of insert screws	219826 (8IP; 2.2 Nm)

suitable indexable insert	AP.. 1335..
Ø D ₁ h6	12.5 mm
Number of cutting edges Z	4
Circular interpolation milling Ø D _{max}	47.4 mm
Circular interpolation milling a _p	1.9 mm
Circular interpolation milling Ø D _{min}	46.4 mm
Ramping angle α _{max}	0.9 degrees
Ramping length L for α _{max}	19.2 mm
Series	Softcut®
Ø D ₃	21.7 mm
Shank type	with threaded shank
Setting angle κ	90 degrees
Milling application	Circular milling
Milling application	Circular milling
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Set of insert screws 10-piece	219826
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2