



DOVEIQMILL face mill, with bore, \varnothing DC / number of effective cutting edges Z: 125/9mm



Order data

Order number	222500 125/9
GTIN	7291075311433
Item class	19D

Description

Version:

Extremely stable face milling system. The indexable inserts are fixed by means of screw clamping and by additional fixing in a dovetail-like insert seating. The positive axial installation position of the plates results in a very soft cut and thus guarantees the best surface qualities. Maximum **cost-effectiveness** due to 8-cutter indexable inserts.

Spare part:

Pack of insert screws No. **229695 4** (IP15; 4.8 Nm).

Technical description

Mounting bore \varnothing	40 mm
Cutting edge \varnothing D _c	125 mm
Series	DOVEIQMILL
Number of cutting edges Z	9
suitable indexable insert	SYHU0704..

Overall length L_{tot}	63 mm
maximum cutting depth $a_{p\ max}$	4.6 mm
maximum external $\varnothing D_{max}$	134.4 mm
Manufacturer's designation	IQ845 FSY D125-09-40-R07
Shank type	with bore
Setting angle κ	50 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	Face Mill

Accessories

Set of insert screws 5 pieces Type 4	229695 4
--------------------------------------	----------