



DOVEIQMILL face mill, with bore, \varnothing DC / number of effective cutting edges Z: 50/5mm



Order data

Order number	222500 50/5
GTIN	7291075311365
Item class	19D

Description

Version:

Extremely stable face milling system. The indexable inserts are fixed by means of screw clamping and by additional fixing in a dovetail-like insert seating. The positive axial installation position of the plates results in a very soft cut and thus guarantees the best surface qualities. Maximum **cost-effectiveness** due to 8-cutter indexable inserts.

Spare part:

Pack of insert screws No. **229695 4** (IP15; 4.8 Nm).

Technical description

suitable indexable insert	SYHU0704..
Cutting edge $\varnothing D_c$	50 mm
maximum external $\varnothing D_{max}$	59.4 mm
Series	DOVEIQMILL
maximum cutting depth $a_{p,max}$	4.6 mm

Mounting bore \varnothing	22 mm
Overall length L_{tot}	40 mm
Number of cutting edges Z	5
Manufacturer's designation	IQ845 FSY D050-05-22-R07
Shank type	with bore
Setting angle κ	50 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	Face Mill

Accessories

Set of insert screws 5 pieces Type 4	229695 4
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