



## DOVEIQMILL face mill, with bore, $\varnothing$ DC / number of effective cutting edges Z: 80/6mm



### Order data

Order number	222500 80/6
GTIN	7291075311396
Item class	19D

### Description

#### Version:

Extremely stable face milling system. The indexable inserts are fixed by means of screw clamping and by additional fixing in a dovetail-like insert seating. The positive axial installation position of the plates results in a very soft cut and thus guarantees the best surface qualities. Maximum **cost-effectiveness** due to 8-cutter indexable inserts.

#### Spare part:

Pack of insert screws No. **229695 4** (IP15; 4.8 Nm).

### Technical description

Mounting bore $\varnothing$	27 mm
suitable indexable insert	SYHU0704..
Cutting edge $\varnothing D_c$	80 mm
Series	DOVEIQMILL
Number of cutting edges Z	6

Overall length $L_{tot}$	50 mm
maximum external $\varnothing D_{max}$	89.4 mm
maximum cutting depth $a_{p max}$	4.6 mm
Manufacturer's designation	IQ845 FSY D080-06-27-R07
Shank type	with bore
Setting angle $\kappa$	50 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	Face Mill

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## Accessories

Set of insert screws 5 pieces Type 4	229695 4
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