



LOGIQ4FEED high feed rate indexable milling cutter, Plain shank, \varnothing DC / number of effective cutting edges Z: 25/4



Order data

Order number	221100 25/4
GTIN	7291075392777
Item class	19D

Description

Version:

Innovative high feed milling system for efficient roughing – especially for machining deep cavities, e.g. in tool and mould making, as well as in the aerospace industry. The twisted shape indexable insert has an auxiliary cutting edge which guarantees a higher metal removal rate during oblique plunging.

Spare part:

Pack of insert screws No. **229695 2** (TX7; 0.9 Nm).

Technical description

Shank \varnothing D _s h6	25 mm
Circular interpolation milling \varnothing D _{min}	42.6 mm
Number of cutting edges Z	4
Overall length L _{tot}	150 mm
Circular interpolation milling \varnothing D _{max}	49 mm
Series	LOGIQ4FEED
Circular interpolation milling a _p	0.8 mm
Cutting edge \varnothing D _c	25 mm
suitable indexable insert	XNMU040310..
Overhang L ₁	60 mm

Setting angle κ	17 degrees
$\varnothing D_3$	17.6 mm
Through-coolant	yes
Ramping angle α_{\max}	1.8 degrees
Ramping length L for α_{\max}	28.64 mm
Manufacturer's designation	FFX4 ED25-4-060-C25-04
Shank type	Plain shank
Milling application	Plunging
Milling application	Circular milling
Milling application	Ramping
Machining strategy	HPC
Type of product	Copy mills

Accessories

Set of insert screws 5 pieces Type 2	229695 2
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