



## DOVEIQMILL face mill, with bore, $\varnothing$ DC / number of effective cutting edges Z: 80/8mm



### Order data

Order number	222500 80/8
GTIN	7291075311402
Item class	19D

### Description

#### Version:

Extremely stable face milling system. The indexable inserts are fixed by means of screw clamping and by additional fixing in a dovetail-like insert seating. The positive axial installation position of the plates results in a very soft cut and thus guarantees the best surface qualities. Maximum **cost-effectiveness** due to 8-cutter indexable inserts.

#### Spare part:

Pack of insert screws No. **229695 4** (IP15; 4.8 Nm).

### Technical description

suitable indexable insert	SYHU0704..
Series	DOVEIQMILL
maximum external $\varnothing D_{\max}$	89.4 mm
Overall length $L_{\text{tot}}$	50 mm
maximum cutting depth $a_{p\max}$	4.6 mm

Number of cutting edges Z	8
Cutting edge $\varnothing D_c$	80 mm
Mounting bore $\varnothing$	27 mm
Manufacturer's designation	IQ845 FSY D080-08-27-R07
Shank type	with bore
Setting angle $\kappa$	50 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	Face Mill

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## Accessories

Set of insert screws 5 pieces Type 4	229695 4
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