



SYHU 0704ADN-P, IC28, Type: ALU



Order data

Order number	222510 ALU
GTIN	7291075311822
Item class	19A

Description

Version:

Double-sided indexable insert with 8 cutting edges. Large flat chamfer for high surface qualities. Positive rake angle for optimum chip breaking.

Note:

Standard application values for $a_e = 0.6$ to $1.0 \times D$ / $a_{p \max} = 4.6$ mm.

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Insert thickness E	4.76 mm
Feed f_z per tooth	0.25 mm
Corner radius	0.8 mm
Series	DOVEIQMILL
Geometry	ADN-P
Manufacturer's designation	IQ845 SYHU 0704ADN-P IC28
ISO code indexable insert	SYHU 0704ADN-P

Grade	IC28
Tool material	Carbide
Number of changes/inserts	8
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	500 m/min	N
Aluminium (short chipping)	suitable	480 m/min	N
Alu > 10% Si	suitable	400 m/min	N
wet maximum	suitable		
dry	suitable		