



NEODO indexable face / shoulder mill, Plain shank, \varnothing DC / number of effective cutting edges Z: 25/3mm



Order data

Order number	225750 25/3
GTIN	7291075481617
Item class	19D

Description

Version:

Highly efficient milling system for facing and milling 90° shoulders. For roughing and pre-finishing especially of steel and cast iron materials. Cost-effective due to 8 cutting edges per indexable insert. Extremely stable embedding for the inserts in a dovetail-shaped insert seating.

Spare part:

Pack of insert screws No. **229696 3** (IP9; 2.0 Nm).

Technical description

Overhang L_1	35 mm
maximum cutting depth $a_{p\max}$	5 mm
Cutting edge $\varnothing D_c$	25 mm
Number of cutting edges Z	3
Series	NEODO
Overall length L_{tot}	120 mm
Shank $\varnothing D_s$ h6	25 mm
suitable indexable insert	SZ.U0804..
Manufacturer's designation	S890 ESZ D25-3-C25-R08
Shank type	Plain shank

Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill

Accessories

Set of insert screws 10 pieces Type 3	229696 3
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