



## HELI3MILL shoulder mill, with bore, Ø DC / number of effective cutting edges Z: 63/6Smm



### Order data

Order number	226490 63/6S
GTIN	7291075313291
Item class	19D

### Description

#### Version:

Reliable shoulder milling system for a wide range of applications. Versions in two system sizes with cutting edge lengths in 10 and 15 mm. Optimally supported Trigon indexable inserts in the seat ensure true 90° shoulders. Ideally suited for circular interpolation milling operations and ramping.

#### Spare part:

Pack of insert screws No. **229696 2** (IP20; 9.0 Nm).

### Technical description

Circular interpolation milling $a_p$	3.8 mm
Circular interpolation milling $\varnothing D_{\min}$	121 mm
Ramping length L for $\alpha_{\max}$	625.39 mm
Circular interpolation milling $\varnothing D_{\max}$	125 mm
$\varnothing D_3$	58.6 mm

Number of cutting edges Z	6
Cutting edge $\varnothing D_c$	63 mm
Overall length $L_{tot}$	45 mm
Ramping angle $\alpha_{max}$	1.2 degrees
Series	HELI3MILL
Mounting bore $\varnothing$	27 mm
suitable indexable insert	TD..1505..
Manufacturer's designation	HM390 FTD D063-6-27-15
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	Plunging
Milling application	Plunging
Milling application	Ramping
Through-coolant	yes
Machining strategy	HPC
Type of product	End / face mill

## Accessories

Set of insert screws 10 pieces Type 2	229696 2
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