



NEODO indexable face / shoulder mill, Plain shank, \varnothing DC / number of effective cutting edges Z: 32/4mm



Order data

Order number	225750 32/4
GTIN	7291075481624
Item class	19D

Description

Version:

Highly efficient milling system for facing and milling 90° shoulders. For roughing and pre-finishing especially of steel and cast iron materials. Cost-effective due to 8 cutting edges per indexable insert. Extremely stable embedding for the inserts in a dovetail-shaped insert seating.

Spare part:

Pack of insert screws No. **229696 3** (IP9; 2.0 Nm).

Technical description

Shank \varnothing D _s h6	32 mm
Cutting edge \varnothing D _c	32 mm
Series	NEODO
Overhang L ₁	45 mm
suitable indexable insert	SZ.U0804..
Overall length L _{tot}	130 mm
Number of cutting edges Z	4
maximum cutting depth a _{p,max}	5 mm
Manufacturer's designation	S890 ESZ D32-4-C32-R08
Shank type	Plain shank

Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill

Accessories

Set of insert screws 10 pieces Type 3	229696 3
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