



NEODO indexable face / shoulder mill, Weldon shank, Ø DC / number of effective cutting edges Z: 25/3mm



Order data

Order number	225751 25/3
GTIN	7291075481631
Item class	19D

Description

Version:

Highly efficient milling system for facing and milling 90° shoulders. For roughing and pre-finishing especially of steel and cast iron materials. Cost-effective due to 8 cutting edges per indexable insert. Extremely stable embedding for the inserts in a dovetail-shaped insert seating.

Spare part:

Pack of insert screws No. **229696 3** (IP9; 2.0 Nm).

Technical description

Shank Ø D _s h6	25 mm
Cutting edge Ø D _c	25 mm
Number of cutting edges Z	3
Overall length L _{tot}	95 mm
maximum cutting depth a _{p max}	5 mm
Overhang L ₁	35 mm
suitable indexable insert	SZ.U0804..
Series	NEODO
Manufacturer's designation	S890 ESZ D25-3-W25-R08
Shank type	Weldon shank

Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill

Accessories

Set of insert screws 10 pieces Type 3	229696 3
---------------------------------------	----------