

# NEODO indexable face / shoulder mill, Weldon shank, $\varnothing$ DC / number of effective cutting edges Z: 25/3mm



### **Order data**

Order number	225751 25/3
GTIN	7291075481631
Item class	19D

## **Description**

#### **Version:**

Highly efficient milling system for facing and milling 90° shoulders. For roughing and prefinishing especially of steel and cast iron materials. Cost-effective due to 8 cutting edges per indexable insert. Extremely stable embedding for the inserts in a dovetail-shaped insert seating. **Spare part:** 

Pack of insert screws No. 229696 3 (IP9; 2.0 Nm).

## **Technical description**

Shank Ø D₅ h6	25 mm
Cutting edge Ø D <sub>c</sub>	25 mm
Number of cutting edges Z	3
Overall length L <sub>tot</sub>	95 mm
maximum cutting depth a <sub>p max</sub>	5 mm
Overhang L <sub>1</sub>	35 mm
suitable indexable insert	SZ.U0804
Series	NEODO
Manufacturer's designation	S890 ESZ D25-3-W25-R08
Shank type	Weldon shank

Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill

## Accessories

Set of insert screws10 pieces Type 3 229696 3