



## NEODO indexable face / shoulder mill, Weldon shank, $\varnothing$ DC / number of effective cutting edges Z: 32/4mm



### Order data

Order number	225751 32/4
GTIN	7291075481648
Item class	19D

### Description

#### Version:

Highly efficient milling system for facing and milling 90° shoulders. For roughing and pre-finishing especially of steel and cast iron materials. Cost-effective due to 8 cutting edges per indexable insert. Extremely stable embedding for the inserts in a dovetail-shaped insert seating.

#### Spare part:

Pack of insert screws No. **229696 3** (IP9; 2.0 Nm).

### Technical description

Series	NEODO
Cutting edge $\varnothing D_c$	32 mm
suitable indexable insert	SZ.U0804..
Number of cutting edges Z	4
Shank $\varnothing D_s$ h6	32 mm
maximum cutting depth $a_{p\max}$	5 mm
Overall length $L_{\text{tot}}$	110 mm
Overhang $L_1$	45 mm
Manufacturer's designation	S890 ESZ D32-4-W32-R08
Shank type	Weldon shank

Setting angle $\kappa$	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill

---

## Accessories

Set of insert screws 10 pieces Type 3	229696 3
---------------------------------------	----------