



HELISLOT side milling cutter with flange, \varnothing DC / Zeff: 125/12mm



Order data

Order number	227712 125/12
GTIN	7291075311228
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229697 1** (IP15; 4.8 Nm).

Technical description

Mounting bore \varnothing	32 mm
Number of effective inserts Z_{eff}	12
Number of indexable inserts	12
maximum cutting depth $a_{\text{e max}}$	33 mm
Overall length L_{tot}	45 mm
Series	HELISLOT

Collar length L_1	30.5 mm
Cutting edge $\varnothing D_c$	125 mm
Slot width a_p	14 mm
Manufacturer's designation	FDN D125-14-32-XN13
Shank type	with bore
Type of product	Side milling cutter

Accessories

Insert screw Type 1	229697 1
---------------------	----------