

# NEODO indexable face / shoulder mill, with bore, $\varnothing$ DC / number of effective cutting edges Z: 32/4mm



#### **Order data**

Order number	225760 32/4
GTIN	7291075460452
Item class	19D

### **Description**

#### **Version:**

Highly efficient milling system for facing and milling 90° shoulders. For roughing and prefinishing especially of steel and cast iron materials. Cost-effective due to 8 cutting edges per indexable insert. Extremely stable embedding for the inserts in a dovetail-shaped insert seating.

#### **Spare part:**

Pack of insert screws No. 229696 3 (IP9; 2.0 Nm).

## **Technical description**

Cutting edge $\emptyset$ $D_c$	32 mm
Mounting bore Ø	16 mm
Number of cutting edges Z	4
maximum cutting depth a <sub>p max</sub>	5 mm
suitable indexable insert	SZ.U0804
Overall length L <sub>tot</sub>	32 mm
Series	NEODO

Manufacturer's designation	S890 FSZ D032-04-16-R08
Shank type	with bore
Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill

# Accessories

Set of insert screws10 pieces Type 3 229696 3