



DOVEIQMILL face mill, with bore, \varnothing DC / number of effective cutting edges Z: 100/10mm



Order data

Order number	222500 100/10
GTIN	7291075311426
Item class	19D

Description

Version:

Extremely stable face milling system. The indexable inserts are fixed by means of screw clamping and by additional fixing in a dovetail-like insert seating. The positive axial installation position of the plates results in a very soft cut and thus guarantees the best surface qualities. Maximum **cost-effectiveness** due to 8-cutter indexable inserts.

Spare part:

Pack of insert screws No. **229695 4** (IP15; 4.8 Nm).

Technical description

Series	DOVEIQMILL
maximum external \varnothing D _{max}	109.4 mm
Overall length L _{tot}	50 mm
Cutting edge \varnothing D _c	100 mm
maximum cutting depth a _{p max}	4.6 mm

Mounting bore \varnothing	32 mm
suitable indexable insert	SYHU0704..
Number of cutting edges Z	10
Manufacturer's designation	IQ845 FSY D100-10-32-R07
Shank type	with bore
Setting angle κ	50 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	Face Mill

Accessories

Set of insert screws 5 pieces Type 4	229695 4
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