

NEODO indexable face / shoulder mill, with bore, \varnothing DC / number of effective cutting edges Z: 50/6mm



Order data

Order number	225760 50/6
GTIN	7291075440096
Item class	19D

Description

Version:

Highly efficient milling system for facing and milling 90° shoulders. For roughing and prefinishing especially of steel and cast iron materials. Cost-effective due to 8 cutting edges per indexable insert. Extremely stable embedding for the inserts in a dovetail-shaped insert seating.

Spare part:

Pack of insert screws No. 229696 3 (IP9; 2.0 Nm).

Technical description

Mounting bore \varnothing	22 mm
Series	NEODO
maximum cutting depth a _{p max}	5 mm
Overall length L _{tot}	40 mm
Number of cutting edges Z	6
suitable indexable insert	SZ.U0804
Cutting edge Ø D _c	50 mm

Manufacturer's designation	S890 FSZ D050-06-22-R08
Shank type	with bore
Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	End / face mill

Accessories

Set of insert screws10 pieces Type 3 229696 3