



## DOVEIQMILL face mill, with bore, $\varnothing$ DC / number of effective cutting edges Z: 125/12mm



### Order data

Order number	222500 125/12
GTIN	7291075311440
Item class	19D

### Description

#### Version:

Extremely stable face milling system. The indexable inserts are fixed by means of screw clamping and by additional fixing in a dovetail-like insert seating. The positive axial installation position of the plates results in a very soft cut and thus guarantees the best surface qualities. Maximum **cost-effectiveness** due to 8-cutter indexable inserts.

#### Spare part:

Pack of insert screws No. **229695 4** (IP15; 4.8 Nm).

### Technical description

Number of cutting edges Z	12
maximum external $\varnothing$ D <sub>max</sub>	134.4 mm
suitable indexable insert	SYHU0704..
Mounting bore $\varnothing$	40 mm
Series	DOVEIQMILL

Cutting edge $\varnothing D_c$	125 mm
maximum cutting depth $a_{p \max}$	4.6 mm
Overall length $L_{\text{tot}}$	63 mm
Manufacturer's designation	IQ845 FSY D125-12-40-R07
Shank type	with bore
Setting angle $\kappa$	50 degrees
Spacing of the cutters	unequal spacing
Through-coolant	yes
Type of product	Face Mill

---

## Accessories

Set of insert screws 5 pieces Type 4	229695 4
--------------------------------------	----------