



HELISLOT shoulder mill, with bore, \varnothing DC / Zeff: 80/5mm



Order data

Order number	227716 80/5
GTIN	7291075377750
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229697 1** (IP15; 4.8 Nm).

Technical description

maximum cutting depth $a_{p\max}$	69 mm
Number of effective inserts Z_{eff}	5
Number of indexable inserts	30
Cutting edge $\varnothing D_c$	80 mm
suitable indexable insert	XNMU130608
Series	HELISLOT
Overall length L_{tot}	85 mm

Mounting bore Ø	32 mm
Manufacturer's designation	SM D080-69-5-32R XN13
Shank type	with bore
Type of product	End / face mill

Accessories

Insert screw Type 1	229697 1
---------------------	----------