



HELISLOT side milling cutter with flange, \varnothing DC / Zeff: 80/10mm



Order data

Order number	227720 80/10
GTIN	7291075430851
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229695 3** (TX9; 2.0 Nm).

Technical description

Number of effective inserts Z_{eff}	10
Overall length L_{tot}	40 mm
Number of indexable inserts	10
Series	HELISLOT
Cutting edge $\varnothing D_c$	80 mm
maximum cutting depth $a_{e\text{max}}$	22.5 mm

Collar length L_1	27 mm
Mounting bore \varnothing	22 mm
Slot width a_p	10 mm
Manufacturer's designation	FDN D080-10-22-XN09
Shank type	with bore
Type of product	Side milling cutter

Accessories

Set of insert screws 5 pieces Type 3	229695 3
--------------------------------------	----------