



HELISLOT side milling cutter without flange, \varnothing DC / Zeff: 100/10mm



Order data

Order number	227714 100/10
GTIN	7291075335569
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229697 1** (IP15; 4.8 Nm).

Technical description

Cutting edge $\varnothing D_c$	100 mm
Slot width a_p	14 mm
maximum cutting depth $a_{e,max}$	23 mm
Number of effective inserts Z_{eff}	10
Number of indexable inserts	10
Mounting bore \varnothing	32 mm

Overall length L_{tot}	18 mm
Series	HELISLOT
Manufacturer's designation	SDN D100-14-32-XN13
Shank type	with bore
Type of product	Side milling cutter

Accessories

Insert screw Type 1	229697 1
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