



HELISLOT side milling cutter without flange, \varnothing DC / Zeff: 125/12mm



Order data

Order number	227714 125/12
GTIN	7291075335576
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229697 1** (IP15; 4.8 Nm).

Technical description

Slot width a_p	14 mm
Cutting edge $\varnothing D_c$	125 mm
maximum cutting depth $a_{e,max}$	33 mm
Mounting bore \varnothing	40 mm
Series	HELISLOT
Number of indexable inserts	12

Overall length L_{tot}	18 mm
Number of effective inserts Z_{eff}	12
Manufacturer's designation	SDN D125-14-40-XN13
Shank type	with bore
Type of product	Side milling cutter

Accessories

Insert screw Type 1	229697 1
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