



## LOGIQ4FEED high feed rate indexable milling cutter, with bore, $\varnothing$ DC / number of cutting edges Z: 32/5



### Order data

Order number	221106 32/5
GTIN	7291075393354
Item class	19D

### Description

#### Version:

Innovative high feed milling system for efficient roughing – especially for machining deep cavities, e.g. in tool and mould making, as well as in the aerospace industry. The twisted shape indexable insert has an auxiliary cutting edge which guarantees a higher metal removal rate during oblique plunging.

#### Spare part:

Pack of insert screws No. **229695 2** (TX7; 0.9 Nm).

### Technical description

Mounting bore $\varnothing$	16 mm
Circular interpolation milling $\varnothing D_{\max}$	63 mm
Cutting edge $\varnothing D_c$	32 mm
$\varnothing D_3$	24.6 mm
Ramping length L for $\alpha_{\max}$	42.97 mm
Circular interpolation milling $\varnothing D_{\min}$	56.6 mm

Fz Helix	0.8
Ramping angle $\alpha_{\max}$	1.2 degrees
suitable indexable insert	XNMU040310..
Circular interpolation milling $a_p$	0.8 mm
Number of cutting edges Z	5
Series	LOGIQ4FEED
Overall length $L_{\text{tot}}$	40 mm
Setting angle $\kappa$	17 degrees
Through-coolant	yes
Manufacturer's designation	FFX4 FD032-5-16-04
Shank type	with bore
Milling application	Plunging
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy Mill

## Accessories

Set of insert screws 5 pieces Type 2	229695 2
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