



TPKT 1003PDR, IC882, Type: S



Order data

Order number	226509 S
GTIN	7291075313567
Item class	19A

Description

Version:

Trigon indexable insert with 3 helical cutting edges. Axial and radial positive cutting edge design. For effective and precise machining of 90° shoulders.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof. Standard application values for $a_e = 0.3$ to $1 \times D$ / a_p max = 8.0 mm.

Technical description

Series	HELI3MILL
Feed f_z	0.1 mm
Number of changes/inserts	3
ISO code indexable insert	TPKT 1003PDR
Corner radius	0.8 mm
Geometry	PDR
Manufacturer's designation	HM390 TPKT 1003PDR IC882

Grade	IC882
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	50 m/min	S
wet maximum	suitable		
dry	suitable		