



XNMU 130608PNN-MM, IC380, Type: S



Order data

Order number	227744 S
GTIN	7291075311303
Item class	19A

Description

Version:

Double-sided indexable insert with 8 helical cutting edges. Very robust design, special insert thickness. Very reliable process due to positive installation position in the insert seat. Excellent chip control and evacuation.

Note:

Standard application values for a_e max

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Feed f_z	0.15 mm
Type	S
ISO code indexable insert	XNMU 130608PNN-MM
Series	HELISLOT
Geometry	PNN-MM
Manufacturer's designation	XNMU 130608PNN-MM IC380

Grade	IC380
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 50 HRC	suitable only under restricted conditions	50 m/min	H
Steel < 55 HRC	suitable only under restricted conditions	50 m/min	H
Steel < 60 HRC	suitable only under restricted conditions	45 m/min	H
Steel < 65 HRC	suitable only under restricted conditions	45 m/min	H
Ti > 850 N/mm ²	suitable	45 m/min	S
wet maximum	suitable		
dry	suitable		