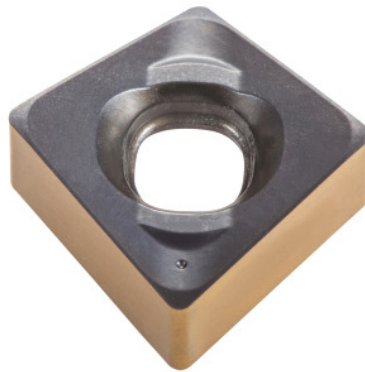


**XNMU 130608PNN-MM, IC808, Type: UNI****Order data**

Order number	227747 UNI
GTIN	7291075311297
Item class	19A

**Description****Version:**

Double-sided indexable insert with 8 helical cutting edges. Very robust design, special insert thickness. Very reliable process due to positive installation position in the insert seat. Excellent chip control and evacuation.

**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof. Standard application values for  $a_e$  max

**Technical description**

ISO code indexable insert	XNMU 130608PNN-MM
Series	HELISLOT
Type	UNI
Geometry	PNN-MM
Manufacturer's designation	XNMU 130608PNN-MM IC808
Grade	IC808

Tool material	Carbide
Type of product	Indexable insert for milling

### User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 500 N/mm <sup>2</sup>	suitable	240 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	210 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	190 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	180 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	90 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	80 m/min	M
Uni	suitable		
wet maximum	suitable		
dry	suitable		