



## XNMU 040310T, IC810, Type: GGG



### Order data

Order number	221208 GGG
GTIN	7291075393439
Item class	19A

### Description

#### Version:

Double-sided indexable insert with 4 cutting edges. With auxiliary cutting edge.

#### Note:

Standard application values for  $a_e = 0.6$  to  $1 \times D$  /  $a_{p\max} = 0.8$  mm.

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

### Technical description

Programming radius at $a_{p\max}$	1.8 mm
Series	LOGIQ4FEED
Feed $f_z$	0.8 mm
Type	GGG
ISO code indexable insert	XNMU 040310T
Corner radius	1 mm
Geometry	T

Manufacturer's designation	FFX4 XNMU 040310T IC810
Grade	IC810
Tool material	Carbide
maximum cutting depth $a_{p\max}$	0.8 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling

### User data

	Suitability	$V_c$	ISO code
GG(G)	suitable	200 m/min	K
wet maximum	suitable		