



XNMU 090408-PNTN, IC830, Type: INOX



Order data

Order number	227783 INOX
GTIN	7291075426892
Item class	19A

Description

Version:

Double-sided indexable insert with 8 helical cutting edges. Very robust design, special insert thickness. Very reliable process due to positive installation position in the insert seat. Excellent chip control and evacuation.

Note:

Standard application values for a_e max

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Series	HELISLOT
Type	INOX
ISO code indexable insert	XNMU 090408-PNTN
Feed f_z	0.1 mm
Geometry	PNTN
Manufacturer's designation	XNMU 090408-PNTN IC830

Grade	IC830
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	130 m/min	M
INOX > 900 N/mm ²	suitable	100 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	50 m/min	S
wet maximum	suitable		