



XNMU 090408-PNTN, IC808, Type: UNI



Order data

Order number	227784 UNI
GTIN	7291075426885
Item class	19A

Description

Version:

Double-sided indexable insert with 8 helical cutting edges. Very robust design, special insert thickness. Very reliable process due to positive installation position in the insert seat. Excellent chip control and evacuation.

Note:

Standard application values for a_e max

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Type	UNI
Series	HELISLOT
ISO code indexable insert	XNMU 090408-PNTN
Geometry	PNTN
Manufacturer's designation	XNMU 090408-PNTN IC808
Grade	IC808

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	240 m/min	P
Steel < 750 N/mm ²	suitable	210 m/min	P
Steel < 900 N/mm ²	suitable	190 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	180 m/min	P
INOX < 900 N/mm ²	suitable	90 m/min	M
INOX > 900 N/mm ²	suitable	80 m/min	M
Uni	suitable		
wet maximum	suitable		