


SZMU 080408PNTR, IC810, Type: GGG

Order data

Order number	225810 GGG
GTIN	7291075460384
Item class	19A

Description
Version:

Double-sided indexable insert with 8 helical cutting edges. Special cutting edge geometry for smooth cutting to reduce power consumption during machining.

Note:

Standard application values for $a_e = 0.3$ to $1 \times D$ / $a_{p\max} = 5.0$ mm.

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Corner radius	0.8 mm
Feed f_z per tooth	0.25 mm
Insert thickness E	4.76 mm
Series	NEODO
Geometry	PNTR
Manufacturer's designation	S890 SZMU 080408PNTR IC810

ISO code indexable insert	SZMU 080408PNTR
Grade	IC810
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG	suitable only under restricted conditions	280 m/min	K
GGG	suitable	260 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		