


SZMU 080408PNRMM, IC808, Type: UNI

Order data

Order number	225812 UNI
GTIN	7291075460377
Item class	19A

Description
Version:

Double-sided indexable insert with 8 helical cutting edges. Special cutting edge geometry for smooth cutting to reduce power consumption during machining.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof. Standard application values for $a_e = 0.3$ to $1 \times D$ / $a_{p\max} = 5.0$ mm.

Technical description

Insert thickness E	4.76 mm
Corner radius	0.8 mm
Type	UNI
Series	NEODO
Geometry	PNR-MM
Manufacturer's designation	S890 SZMU 080408PNRMM IC808

ISO code indexable insert	SZMU 080408PNRMM
Grade	IC808
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	180 m/min	P
Steel < 750 N/mm ²	suitable	170 m/min	P
Steel < 900 N/mm ²	suitable	150 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	140 m/min	P
INOX < 900 N/mm ²	suitable	90 m/min	M
INOX > 900 N/mm ²	suitable	80 m/min	M
wet maximum	suitable		
dry	suitable		