


SYHU 0704ADN, IC840, Type: INOX

Order data

Order number	222516 INOX
GTIN	7291075311853
Item class	19A

Description
Version:

Double-sided indexable insert with 8 cutting edges. Large flat chamfer for high surface qualities. Positive rake angle for optimum chip breaking.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof. Standard application values for $a_e = 0.6$ to $1.0 \times D$ / $a_{p \max} = 4.6$ mm.

Technical description

Corner radius	0.8 mm
Insert thickness E	4.76 mm
Feed f_z per tooth	0.16 mm
Series	DOVEIQMILL
Geometry	ADN
Manufacturer's designation	IQ845 SYHU 0704ADN IC840
ISO code indexable insert	SYHU 0704ADN

Grade	IC840
Tool material	Carbide
Number of changes/inserts	8
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	140 m/min	M
INOX > 900 N/mm ²	suitable	140 m/min	M
wet maximum	suitable		
dry	suitable		