


**TDKT 1505PDR, IC5400, Type: GGG**

**Order data**

Order number	226580 GGG
GTIN	7291075312782
Item class	19A

**Description**
**Version:**

Trigon indexable insert with 3 helical cutting edges. Axial and radial positive cutting edge design. For effective and precise machining of 90° shoulders.

**Note:**

Standard application values for  $a_e = 0.3$  to  $1 \times D$  /  $a_p$  max = 13.0 mm.

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Series	HELI3MILL
Corner radius	0.8 mm
Number of changes/inserts	3
Feed $f_z$	0.15 mm
ISO code indexable insert	TDKT 1505PDR
Geometry	PDR
Manufacturer's designation	HM390 TDKT 1505PDR IC5400

Grade	IC5400
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
GG(G)	suitable	240 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		