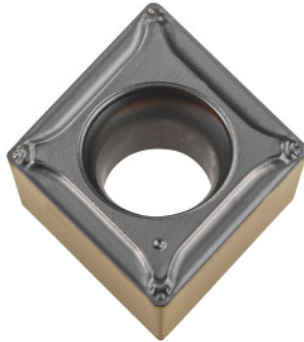


**CCMT 09T304, Grade: IC807****Order data**

Order number	260103 IC807
GTIN	7291075350999
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Feed f	0.06 - 0.25 mm/rev.
Cutting speed v_c main application	30 - 80 m/min
Chip breaker	F3M
Number of changes/inserts	2
Cutting conditions	continuous
ISO code indexable insert	CCMT 09T304
Cutting depth a_p	0.1 - 2 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing

Corner radius	0.4 mm
Main application	M
Grade	IC807
Series	ISOTURN
Manufacturer's designation	CCMT 09T304-F3M IC807
Type of product	Indexable insert for turning