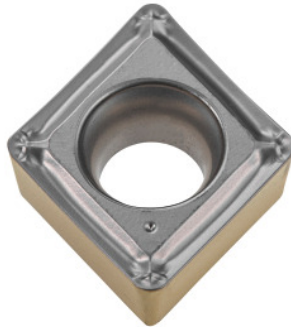


**CCMT 09T304, Grade: IC807****Order data**

Order number	260170 IC807
GTIN	7291075424362
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

ISO code indexable insert	CCMT 09T304
Cutting depth a_p	0.5 - 4 mm
Cutting speed v_c main application	50 - 245 m/min
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Grade	IC807
Tool material	Carbide
Number of changes/inserts	2

Main application	P
Feed f	0.08 - 0.3 mm/rev.
Series	ISOTURN
Chip breaker	M3P
Manufacturer's designation	CCMT 09T304-M3P IC807
Type of product	Indexable insert for turning