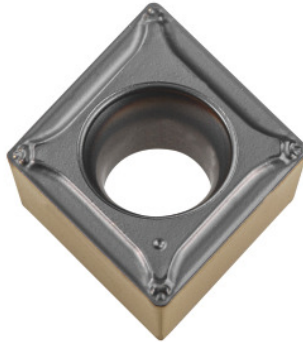



CCMT 09T302, Grade: IC807

Order data

Order number	260101 IC807
GTIN	7291075350982
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Cutting depth a_p	0.1 - 2 mm
ISO code indexable insert	CCMT 09T302
Finishing/roughing assignment	Finishing
Feed f	0.06 - 0.25 mm/rev.
Cutting speed v_c main application	30 - 80 m/min
Tool material	Carbide
Cutting conditions	continuous
Series	ISOTURN
Grade	IC807

Corner radius	0.2 mm
Number of changes/inserts	2
Main application	M
Chip breaker	F3M
Manufacturer's designation	CCMT 09T302-F3M IC807
Type of product	Indexable insert for turning