

**DCMT 11T308, Grade: IC807****Order data**

Order number	260395 IC807
GTIN	7291075338157
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Number of changes/inserts	2
Series	ISOTURN
Cutting speed $v_c$ main application	50 - 245 m/min
Cutting conditions	continuous
Chip breaker	F3P
Grade	IC807
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
ISO code indexable insert	DCMT 11T308

Main application	P
Feed f	0.08 - 0.3 mm/rev.
Tool material	Carbide
Cutting depth $a_p$	0.15 - 2 mm
Manufacturer's designation	DCMT 11T308-F3P IC807
Type of product	Indexable insert for turning