

**DCMT 11T304, Grade: IC807****Order data**

Order number	260393 IC807
GTIN	7291075338140
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Cutting conditions	continuous
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.15 - 2 mm
Chip breaker	F3P
Grade	IC807
Series	ISOTURN
Corner radius	0.4 mm
Main application	P

Cutting speed v_c main application	50 - 245 m/min
Feed f	0.08 - 0.3 mm/rev.
Tool material	Carbide
ISO code indexable insert	DCMT 11T304
Manufacturer's designation	DCMT 11T304-F3P IC807
Type of product	Indexable insert for turning