


**VCMT 160404, Grade: IC807**

**Order data**

Order number	261481 IC807
GTIN	7291075306279
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Grade	IC807
ISO code indexable insert	VCMT 160404
Cutting speed $v_c$ main application	30 - 80 m/min
Feed $f$	0.07 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Chip breaker	M3M
Main application	M

Number of changes/inserts	2
Series	ISOTURN
Tool material	Carbide
Cutting depth $a_p$	1 - 2.5 mm
Manufacturer's designation	VCMT 160404-M3M IC807
Type of product	Indexable insert for turning