

**VCMT 160402, Grade: IC807****Order data**

Order number	261391 IC807
GTIN	7291075351552
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Grade	IC807
Series	ISOTURN
Main application	M
Cutting depth $a_p$	0.1 - 1.8 mm
Cutting speed $v_c$ main application	30 - 80 m/min
Chip breaker	F3M
Feed $f$	0.05 - 0.2 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing

ISO code indexable insert	VCMT 160402
Cutting conditions	continuous
Number of changes/inserts	2
Corner radius	0.2 mm
Manufacturer's designation	VCMT 160402-F3M IC807
Type of product	Indexable insert for turning