


VCMT 160404, Grade: IC807

Order data

Order number	261393 IC807
GTIN	7291075351569
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Cutting conditions	continuous
ISO code indexable insert	VCMT 160404
Main application	M
Grade	IC807
Corner radius	0.4 mm
Chip breaker	F3M
Feed f	0.05 - 0.2 mm/rev.
Cutting speed v_c main application	30 - 80 m/min
Cutting depth a_p	0.1 - 1.8 mm

Tool material	Carbide
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Series	ISOTURN
Manufacturer's designation	VCMT 160404-F3M IC807
Type of product	Indexable insert for turning