

**VCMT 160404, Grade: IC807****Order data**

Order number	261392 IC807
GTIN	7291075338362
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Main application	P
Chip breaker	F3P
Cutting conditions	continuous
Cutting speed $v_c$ main application	50 - 245 m/min
Number of changes/inserts	2
Corner radius	0.4 mm
Grade	IC807
Tool material	Carbide
Cutting depth $a_p$	0.1 - 1.8 mm

Feed f	0.05 - 0.2 mm/rev.
Series	ISOTURN
Finishing/roughing assignment	Finishing
ISO code indexable insert	VCMT 160404
Manufacturer's designation	VCMT 160404-F3P IC807
Type of product	Indexable insert for turning